

IN THE CLAIMS:

Amend claims 1, 5, 12 and 13 as follows:

1. (Twice Amended) A method of manufacturing a ferrule,
comprising the steps of:

B9 5 carrying out electrocasting in an electrocasting tank
using at least one wire as a mother die set in at least one
holding jig,

reading current for the electrocasting with an ampere
hour meter,

rotating the at least one wire while maintaining the at
least one wire static in a longitudinal direction of the
10 electrocasting tank during electrocasting, such that current for
electrocasting is stopped at a stage when the ampere hour meter,
reading current for the electrocasting, designates an appointed
value, and

removing the at least one wire from a resulting
15 electrocast product.

B10 5 5. (Twice Amended) The method of manufacturing a ferrule
according to Claim 1, wherein the electrocasting step is carried
out under autorotation of the at least one wire together with the
at least one holding jig in the electrocasting tank, and further
comprising the step of automatically stopping electrocasting
treatment at a stage when an ampere hour meter attached to one of
the holding jigs detects a predetermined ampere hour value so as
to achieve diameter control of products to be manufactured.

BN 5 12. (Amended) The method of manufacturing a ferrule according to Claim 2, wherein the electrocasting step is carried out under autorotation of the at least one wire together with the at least one holding jig in the electrocasting tank, and further comprising the step of automatically stopping electrocasting treatment at a stage when an ampere hour meter attached to one of the holding jigs detects a predetermined ampere hour value so as to achieve diameter control of products to be manufactured.

5 13. (Amended) The method of manufacturing a ferrule according to Claim 4, wherein the electrocasting step is carried out under autorotation of the at least one wire together with the at least one holding jig in the electrocasting tank, and further comprising the step of automatically stopping electrocasting treatment at a stage when an ampere hour meter attached to one of the holding jigs detects a predetermined ampere hour value so as to achieve diameter control of products to be manufactured.